



POWER GLOSS CONTROL CRITERIA

NO.	Description of the defect	CRITERIA
1	Subsidence of surface- pits	1 dust subsidence which is smaller than 2 mm diameter ,can be found at 1 m ² surface . 3 dust subsidence which is smaller than 2 mm diameter and distances between 2 subsidence must be bigger than 50 cm ,can be found at one panel. 2 dust subsidence which is smaller than 1 mm diameter and distances between 2 subsidence must be bigger than 25 cm ,can be found at 1 m ² surface .
2	Pimple on surface	Pimples can not be concentrated in certain areas on the one panel.
3	Edge Tolerances	Length: Unlaminated area can be found at max. 5 mm from to one side edge Width: Unlaminated area can be found at max. 3 mm from to two side of edge
4	Stain	1 stain which is smaller than 2 mm diameter ,can be found at one panel. Stain which is not seen easily and diameter smaller than 1mm, can be found at 1 m ² surface. And distances between 2 stain must be bigger than 25 cm ,can be found at 1 m ² surface
5	Edge fracture	max. lengt 5 cm, max thickness 5 mm, 1 fracture can be at one component
7	Surface defects	No orange peeling surface, No wavy surface, No linear line defects
8	Deflection	deflection max. 1.5 mm / m.