

GRADING DESCRIPTION

Texture	Brushed
Grading	Medium rustic
Colour variation	Medium - High
Knots	
Sound knots	Ø ≤ 30mm
Unsound knots	Ø ≤ 40mm
Bark	Length ≤ 150mm, Width ≤ 15mm
Sapwood	Width ≤ 40mm, no limit in length
End crack	Width ≤ 6mm, Length ≤ 100mm
Surface crack	Width ≤ 3mm, Length ≤ 200mm
Insect hole	Ø ≤ 2mm, 8/400mm
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Allowed
Machine marks	Not allowed

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



GRADING DESCRIPTION - 2 CRITERIA

Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

