

## GRADING DESCRIPTION

Texture	Slightly brushed
Grading	Medium rustic
Colour variation	Medium - High
Knots	
Sound knots	$\varnothing \leq 30\text{mm}$
Unsound knots	$\varnothing \leq 15\text{mm}$
Bark	$L \leq 150\text{mm}$ , $B \leq 15\text{mm}$
Sapwood	$B \leq 40\text{mm}$ , no limit in length
End crack	
Light colors	$B \leq 6\text{mm}$ , $L \leq 100\text{mm}$
Dark colors	$B \leq 6\text{mm}$ , $L \leq 300\text{mm}$
Surface crack	
Light colors	$B \leq 3\text{mm}$ , $L \leq 200\text{mm}$
Dark colors	$B \leq 3\text{mm}$ , no limit in length
Insect hole	$\varnothing \leq 2\text{mm}$ , 8/400mm
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Allowed
Machine marks	Not allowed

## THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



## GRADING DESCRIPTION - 2 CRITERIA

### Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



### Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

