

GRADING DESCRIPTION

Texture	Smooth
Grading	Not rustic
Colour variation	Low
Knots	
Sound knots	$\varnothing \leq 15\text{mm}$
Unsound knots	$\varnothing \leq 5\text{mm}$
Bark	$L \leq 55\text{mm}, B \leq 5\text{mm}$
Sapwood	Max 10%
End crack	$B \leq 6\text{mm}, L \leq 100\text{mm}$
Surface crack	$B \leq 6\text{mm}, L \leq 100\text{mm}$
Insect hole	Not allowed
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Not allowed
Machine marks	Not allowed

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



GRADING DESCRIPTION - 2 CRITERIA

Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

