

Royal - ABCD

GRADING DESCRIPTION

Texture	Slightly brushed
Grading	Rustic
Colour variation	Medium
Knots	
Sound knots	$\varnothing \leq 75$ mm
Unsound knots	$\varnothing \leq 30$ mm
Bark	Allowed
Sapwood	Allowed
End crack	$B \leq 6$ mm, $L \leq 300$ mm
Surface crack	$B \leq 3$ mm, no limit in length
Insect hole	$\varnothing \leq 2$ mm, 8/400mm
Decay	Not allowed
Blue/yellow stain	Not allowed
Sound heart	Allowed
Machine marks	Not allowed

THIS PICTURE IS AN INDICATION OF THE GRADING AS DESCRIBED



GRADING DESCRIPTION - 2 CRITERIA

Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

